

FABRIC TYPE/USAGE GUIDE

PRODUCT	WEIGHT	TEAR AWAY	CUT AWAY	OEKO-TEX®	MAKE UP	ART. NO.	COLOUR	fine, lycra, stretchy fabrics, knitwear	medium-heavy, lycra, stretchy fabrics, knitwear	light woven fabrics	medium-heavy woven fabrics	medium-heavy, lycra woven fabrics	heavy woven fabrics	caps	safety garments/wear
*! CMX heat iron version	48 g/m ²	●	●	●	100 m x 90 cm	051CMF4W	○			●	●				
	48 g/m ²	●	●	●	100 m x 90 cm	051CMF4S	●			●	●				
*! SMX heat iron version	70 g/m ²	●	●	●	100 m x 90 cm	051SMF7W	○					●	●		
*! WEBLON+ heat iron version	70 g/m ²	●	●	●	*20 cm x 20 cm	051WF72W	○		●			●			
	70 g/m ²	●	●	●	*20 cm x 20 cm	051WF72S	●		●			●			
	70 g/m ²	●	●	●	*38 cm x 38 cm	051WF74W	○		●			●			
	70 g/m ²	●	●	●	*38 cm x 38 cm	051WF74S	●		●			●			
① STICK ON LIGHT one-sided adhesive backing	50 g/m ²	●	●	●	50 m x 75 cm	051SL75W	○		●						
	50 g/m ²	●	●	●	100 m x 75 cm	051SL71W	○		●						
① STICK ON one-sided adhesive backing	50 g/m ²	●	●	●	50 m x 75 cm	051SV75W	○		●		●				
	50 g/m ²	●	●	●	100 m x 75 cm	051SV57W	○		●		●				
	50 g/m ²	●	●	●	50 m x 75 cm	051SV75S	●		●		●				
	50 g/m ²	●	●	●	100 m x 75 cm	051SV71S	●		●		●				
SQUARES CAPS	76 g/m ²	●	●	●	*10 cm x 30 cm	051QC71W	○							●	
ROLLS CAPS	76 g/m ²	●	●	●	100 m x 10 cm	051RC71W	○							●	
FIRE FIGHTER	55 g/m ²	●	●	●	50 m x 100 cm	051FF51S	●								●

* precuts 250 pc./pack



Preferably use only one layer of backing fabric



STICK ON & STICK ON LIGHT, for textiles or precuts that should not be framed. (corduray fabrics, velvet, suede fabrics ...)



Gluing: To achieve optimum results always test before production, taking into consideration the care instructions of the fabric

= BESTSELLER
 = PREMIUM
 = STANDARD
 = BASIC

FUSIBLE BACKING	IRONING TEMPERATURE		HEAT PRESS		
	°C	Icon	°C	TIME	PRESSURE
CMX 48 g/m ²	from 130 °C		from 130 °C	4 – 6 sec.	2 max. 4 bar
SMX 70 g/m ²	150 - max. 200 °C		150 - max. 200 °C	4 – 6 sec.	0 – 4 bar
WEBLON+ 70 g/m ²	150 - max. 200 °C		150 - max. 200 °C	4 – 6 sec.	0 – 4 bar

Pressure: When using CMX & SMX fusible always use low pressure to avoid glie dot marks.

Fabrics and their specialised finishes can vary, therefore testing is always advisable.

<p>fine, lycra, stretchy fabrics, knitwear</p> <p>usage for: t-shirts, polos, softshell, light active clothing/ performance Wear ...</p>	<p>medium-heavy, lycra woven fabrics</p> <p>usage for: shirts, blouses, skirts also silk and satin ...</p>
<p>medium-heavy, lycra, stretchy fabrics, knitwear</p> <p>usage for: sweater, knitted jackets ...</p>	<p>heavy woven fabrics</p> <p>usage for: workwear, jackets, denim, bags, badges ...</p>
<p>light woven fabrics</p> <p>usage for: shirts, blouses, tops, dresses ... also for silk-like fabrics</p>	<p>caps</p> <p>usage for: caps and hats ...</p>
<p>medium-heavy woven fabrics</p> <p>usage for: blazers, kids clothes, home textiles ...</p>	<p>safety garments/wear</p> <p>usage for: Safety- and Protection Wear ...</p>